BOB is a company that produces high quality products, which encourage a healthy, outdoor, car-free lifestyle. In addition to trailers, we also make full suspension jogging strollers. See www.bobgear.com for our complete line of products. Before attempting to assemble or use your new trailer, read and understand these instructions completely to insure proper assembly and operation. If you are unclear on any point, contact your dealer or BOB before

≶ A Z z _ Z G S

- BOB trailers can be attached to bicycles with wheel sizes between 20" and 28". Please see the TrailerBike Compatibility chart at the end of this manual to determine which trailer is compatible with your blee. The wheel size appears as a raised surface on the side-wall of the bicycle tire. If your wheels do not meet these diameter specifications, it is unsafe for you to attach the trailer. If you have questions about your wheel diameters or trailer compatibility with your bicycle, consult your bicycle dealer or call us at BOB.

 Our trailers are intended to carry cargo only.

 Do not carry children or live animals.

 Cargo capacity, 70 pounds (32 kilograms)

 The more weight you add to the trailer, (just like a car) the more effect it will have on the benefice of your bicycle.
- handling of your bicycle.

 All cargo must be securely fastened to the trailer frame. Shifting loads can adversely affect bicycle handling and result in loss of control.
- Keep the cargo center of gravity low.
 Keep the cargo center of gravity low.
 The load height above the mesh platform should never exceed 18 inches (46cm), Loads ingher than 18" can adversely affect bicycle handling and result in loss of control.
 OR length must be correctly sized to your specific bicycle to insure safe operation.
 Make sure your bike's brakes are in top condition and properly adjusted. Always allow extra stopping distance when nding with your trailer. Marginally performing brakes will be inadequate for safe braking with the added load of a trailer. When riding in wet conditions use extreme caution and allow even more distance for braking.
 Generally, car drivers don't expect bicycles to be pulling trailers. Use the included BOB
- safety flag to be seen!
- passing another cyclist, remember that you are approximately 4.5 feet (140cm) longer
- The YAK & IBEX come with wheel and fender reflectors for night visibility. Check that the reflectors on both your bicycle and trailer are properly installed. Installation procedures follow in this manual. Contact your appropriate state government office to learn of the lighting requirements for your state / country.

 *SPEED LIMIT: 25 mph (40 kph) A bike with trailer attached, steers and feels different. Ride cautiously. Speed wobbles (and loss of control) can occur if speed limit is exceeded.

 *It is CRITICAL that the wheels and tres of your bicycle and trailer are properly maintained (see your bike dealer) and inflated to the normal operating pressure embosed on the sidewall.

 *Some full suspension bicycles and rear suspension recumbents do not have adequate frame stiffness to offset the forces of a fully loaded, moving trailer. The result can be a bike that is suggist, difficult to control or stop which could lead to a crash (and/or damage to the trailer or contents). We strongly recommend test riding (braking and turning) the bike with a full non-human, test load [70 bis (32kgs)] in a cautious manner (in an area absent of traiffic horazids) to determine if this condition exists. This condition could be exacenbated by wet, sandy, or
- gravel covered surfaces
- Some variables that can affect the control of your bike and trailer improper installation of BOB QR / improper installation of trailer fork retaining pins to BOB QR / improper installation of trailer fork to YAK & IBEX frame / road conditions / wind speed and direction / cyclist's skill level / weight of rider relative to the amount of weight in trailer / center of gravity of cargo /
- integrity of all wheels (proper spoke tension and bearing adjustment)

 *Rear racks and panniers are sometimes used in conjunction with the trailers. With some frames (usually smaller sizes) it is possible for the bottom of the pannier to come in contact with the top of the retention pin. This can cause the pin to release resulting in the unexpected detachment of the trailer. This can lead to loss of control and injury. Make certain that this condition does not exist. If it appears to be a problem, using our older style pin (Pl9500) may eliminate this problem.

c a UTIO z

- Attach and detach the trailer ONLY when it is in a straight line with the bike. You can bend
 the fork otherwise. It is easiest to attach and detach trailer when it is unloaded.
 Protect all sharp objects from puncturing DRY SAK.
 Protect all sharp objects from puncturing DRY SAK.
 The YAK & IBEX forks must be limited to approximately 20 degrees of rotation to avoid
 contacting the rear derailleur and possibly bending the mount. (FIG. 2). This can happen
 when riding over large, fallen trees, lifting the like and trailer, or possibly when utilizing the
 when riding over large, fallen trees, lifting the like and trailer, or possibly when utilizing the
 "joark mode" feature (FIg. 31). Check the amount of clearance your bike's derailleur has before

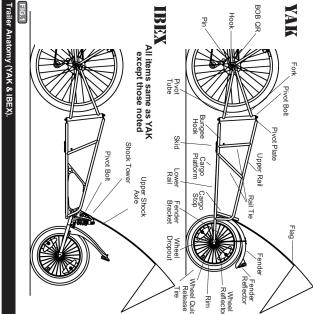
CONTENTS

This box/package should contain the following parts; check to make sure before starting to assemble; if there are parts missing or you need replacement part please call customer service M-F 8:30 am -5 pm MST at 208-375-5171 or 800-893-2447. Do not use any substitute non-original parts as this may lead to premature failure of the product.

- Fork/Frame Assembly
 Swing Arm/Shock Assembly (IBEX only)
 Fender, Fender Reflector,
- & mounting hardware (YAK only)
 Wheel Reflectors
 BOB QR
 Trailer Wheel

 - Trailer Wheel QR
 Flag with Flag Pole
 Spare Attachment Pin
 Bungee Cord
 Owner's Manual
- Dry Sak (YAK Plus & IBEX Plus only)

Flag



ASSEMBLY INSTRUCTIONS

Before proceeding with the trailer assembly and installation, you should confirm your bike and trailer are compatible with one another. Reference the Trailer/Bike Compatibility chart at the end of this manual.

BOB Quick Release or BOB Nutz ...what do you need?

Most modern bicycles use a quick release mechanism (QR) to secure wheels to the bicycle. The YAK & IBEX trailers are attached to the bicycle with a specially designed BOB QR. The BOB QR replaces the bikes original rear QR, and has a trailer attachment point on both ends. We make our QRs in three engiths (standard, 145mm (landern), and Santana/160mm), If your bike does not use a QR to hold on the rear wheel, you will need a pair of BOB Nutz. BOB Nutz and Quick Release specifications are listed at

NOTE: BOB TRAILERS INC. IS NOT RESPONSIBLE FOR INJURY, DAMAGE, OR FAILURE THAT RESULTS FROM FAULTY ASSEMBLY OR MAINTENANCE AFTER RECEIPT OF PRODUCT.

Tools Needed: Two 4mm hex wrenches (allen wrenches) Two 4mm hex wrenches (or adjustable wrenches) Two 10mm wrench (YAK only) Slotted screwdriver Phillips screwdriver (YAK only)

dropout spacing below 135mm: Metal cutting saw die or nut; 5mm x .8mm

For some older bikes with

pins for damage

1. UNPACK. Remove trailer, small parts box and box contents. Dry SAK, etc. Plastic packaging material was used to protect the rear dropouts and the wheel avles. Remove these plastic pieces as

6mm bolt-

2. FORK ASSEMBLY: For shipping nurposes, the trailer fork has been well as all other packaging material Locknut & Washer \ FIG.3 Fork Rotated To Rear

the trailer fork has

attached to the frame pointing to the rear of the trailer. Fig. 3. The fork will need to be removed and rotated 180 degrees, and then reattached prior to use, as shown in Fig. 4.

A) Remove the lock nut (Fig. 3, using two 10mm wrenches) and flat washer then fully remove the long 6mm bolt. This will free the fork from the trailer frame. Remove the fork, To reinstall the fork pointing forward, align the holes in the pivot plates of the trailer frame and the pivot plates of the trailer frame and then the lock nut. Fig. 4. Tighten the lock nut to 60 inch Pivot Tube

Pivot

Bolt

(70 cm-kgs).

Washer

3. SWING ARM INSTALLATION (IBEX ONLY):

A) Begin by first removing the pivot bolt and washers.

Fig. 1, using two 10mm wenches.

B) Next install the swingarm pivot in the shock tower. The pivot is wider than the shock tower opening and will need to be wisted so the left bushing/side of the swingarm goes through the opening first and exits the left side window as shown in Fig. 5.

C) To get the right side bushing inside the tower, align it with the upper right hand corner of the tower opening as shown in Fig. 6 and rotate forward. The pivot should now be inside the shock tower. You will install the pivot bolt after installing the upper shock bolt.

D) Remove the upper shock sale, Fig. 1, Align the shock axie with the holes in the shock tower and washer, Fig. 7, and tighten to 60 inch-pounds (70 cm-kgs) using two

E) The pivot axle will need to be aligned with the pivot bolt holes in the shock tower. These are located above and forward of the windows in the sides of the tower. The fit between the pivot axle and tower is a tight tolerance fit so it will take some effort to move the pivot into position. This can be done by pushing on the back of the swingarm and rotating the pivot axle into alignment with the pivot bolt holes as shown in Fig. 8. Once aligned, install pivot bolt and washers, Fig. 8, and tighten to 60 inch-

pounds (70 cm-kgs) using two 10mm wrenches.

4. FENDER ASSEMBLY (YAK ONLY)
A) Fender Reflector Installation - The fe

inserting the stud into the upper hole and the plastic "alignment pin" into the lower hole of the fender as shown in Fig. 9. Next, place the washer over the portion of the stud extending through the underside of the fender. Thread the nut on and tighten with an 8mm wrench.

B) Fender Bracket Attechment - First, attach the fender bracket to the fender. Place the fender bracket and align the mounting hardware with them as shown in Fig. 10. Insert the screws through the holes from the outside of the fender should be some the screws through the holes from the outside of the fender has a shown in Fig. 10. Insert the screws through the holes from the outside of the fender should be some the threaded backing plate on the inside of the fender and dight has plate on the inside into it. Attach the reflector to the fender by reflector attaches to the rear portion of the fender. The reflector has a threaded stud built fender and tighten the screws using a fender

to the trailer in three places. Begin by removing the screw and washers from the forward fender mount on the trailer frame. Attach the fender to the trailer by inserting the bolt and washer through the slot in the fender. Next place the second washer behind it (sandwiching the fender with washers) as shown in Fig. 11. Tighten the bolt securely with a 4mm Allen wench. Next, attach the fender brackets to the left and right dropouts Insert the bolt through the washer and then through the loop in the fender bracket as shown in Fig. 12. Align the bolt with the eyglet in the dropout and tighten securely with a 4mm Allen wrench. C) Fender Attachment - I to the trailer in three places. Fender Attachment - The fender attaches





Right Bushing aligned with upper right shock tower opening.

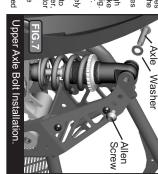
5. WHEEL REFLECTORS: The trailer comes with two spoke reflectors which mount onto the spokes of the trailer wheel.

A) Reflectors should be mounted 90 degrees

14. Remove attaching screw from reflector Place reflector in position between wheel from the valve stem, Fig. 13. The reflectors should be installed by weaving them through the spokes. The reflectors attach to the spoke with the spoke attachment "screw", Fig.

spokes and centered on a spoke approximately 90 degrees from valve stem.

B) install screw, Fig. 14, over spoke and into receiving hole of reflector. Using a screwdher, turn screw 90 degrees clockwise to lock reflector in position. Repeat the above steps for the and vibration free. second reflector to be installed opposite the position of the first reflector. This reflector configuration will keep the trailer wheel balanced



6. YAK & IBEX WHEEL INSTALLATION USING QR (FIG. 15): NOTE: Follow all instructions exactly, if you are unsure how to

guick release.

B) Insert the quick release rod through the hole operate the quick release, please consult your bicycle dealer or contact BOB. Fig. 15 shows the anatomy of the quick release.

A) Remove adjust nut and one spring from the

in the axie.

C) Install the second spring with the small end pointing towards the hub then install adjust nut.

D) Slide wheel into the dropouts, FIG. 16, and confirm wheel is centered between the wheel

and bolt system. It is a cam-activated tightening mechanism. Tighten the QR as follows: IMPORTANT: The quick release is NOT a nut

Tower.

than 10mm, you will

E) Move the QR lever perpendicular (at a 90 degree angle) to the trailer, FIG. 16.

degree angle) to the trailer, FIG. 16.

F) Turn the adjusting nut until it comes in contact with the trailer dropout.

G) Move the quick release lever to the closed position, FIG. 17. The word CLOSE should be clearly visible on the lever and it should be parallel to the wheel stay.

H) NOTE: It should require considerable

turn the quick release lever back to the adjusting position, FIG. 16, and tighten the adjust nut by hand (it is not necessary to use tools) one or two more turns in the clockwise direction pressure to close the lever when it is properly adjusted. If you do not feel this resistance, then move the quick release lever to the closed position, FIG. 17. When properly adjusted, it requires 80-105 inch - pounds of torque to

7. SAFETY FLAG: IMPORTANT: The flag is extremely important in making you and your

move the lever to the fully closed position









on the rear fender. Correct orientation of the reflector



trailer visible to others. Always make sure the flag is correctly installed when using your trailer.

A) Press the two metal ends (silver) of the flag sections together making sure they insert into one another

B) Install completely into the flag tube. On the YAK the flag tube is located on the left side of the cargo stop, FIG. 18. On the IBEX it is located in the middle of the shock tower, FIG. . 19





B) With the QR cam lever in the closed position (note that "CLOSE" is visible on the cam lever) push the quick release through the bike's rear axle until it maximum 3/4 inch (19mm) of threaded rod extending past the dropout face, Fig. 21. IMPORTANT: If the amount of rod extending past the dropout face is less C) Check for a minimum of 3/8 inch (10mm) and contacts the bike frame dropout face.

Model table at the end of this manual to find the correct QR for your bike. If the amount of rod is need a longer quick release. Please consult the BOB Quick Release greater than 19mm, see Quick Release

QR ROD" TRIMMING THE BOB If you do not

understand this section Standard QR Anatomy.

contact your local bike dealer or call BOB for help.

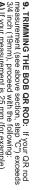
D) Install the 2nd conical spring onto the QR rod (small hole first) and then the adjust nut.

E) With the QR lever perpendicular (at a 90 degree angle) to the frame, Fig. 22, tighten the adjusting nut clockwise until it is sing against the dropout face. F) Move the QR lever until "CLOSE" is visible on the lever, Fig. 23, and it is parallel to the frame.

MPORTANT: for highest strength, it should require considerable pressure to close the QR lever when it is prometry adjusted and ticknessed. is properly adjusted and tightened.

G) If you do not feel this resistance turn the quick release lever back to the adjusting position, Fig. 22.

Tighten the QR adjust nut by hand (it is not necessary to use tools) one or two more turns in the clockwise direction. Proper adjustment requires 80 to 105 inch pounds of torque to move the lever to the fully CLOSED" position.



measurement (see above section, step "C") exceeds 3/4 inch (19mm), proceed with the following:

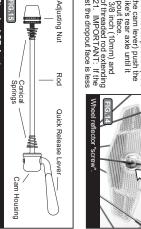
A) If your measurement is 25 mm (for example), subtract 19 mm (max. length) to determine length of rod to be cut. (25 - 19 = 6mm.) As a general nule, it is recommended to maximize the length of the rod.

B) Thread a 5mm x. 8mm nut or threading die onto the QR rod past the area to be cut. (after timming the QR rod past the area to be cut. (after timming the QR rod past the area to be cut.)









Lock Washer

Flat





when it is removed).

C) Clamp the QR rod in a vise, being careful not to damage the threads, Fig. 24.

D) Measure from the tip of the QR rod and cut the rod with a metal cutting saw.

E) Using a file, shape the end of the rod into a conical chains.

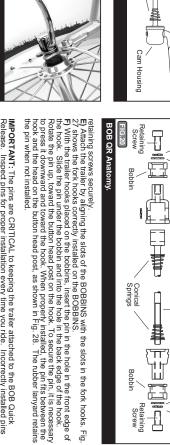
been cut to the proper length by repeating steps B and C in the previous section then complete QR in the previous section then complete QR in previous section that the previous section that the previous is the property of section F) Remove the nut (or die) and verify the QR rod has

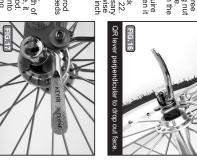
10. TRAILER ATTACHMENT: Now that the BOB quick release is correctly installed, attach the trailer to the quick release. To do this correctly, follow the steps below:

A) The stainless steel pivoting BOBBINS on the quick release skewer are asymmetrical as shown in Fig. 20. This asymmetrical design allows the BOBBINS to be reversed, allowing for a variance of approximately 13mm in outside dimensional span of the bike's

B) With the bike stabilized and the trailer unloaded,

of the BOBBINS. It is easiest to do this with the bike in the uprigit-position and trailer straight behind the bike. Stand on the left side of the bike facing towards the trailer. Allow the bike seat to rest against your hip. Bend at the hips and lift trailer with both hands, Fig. 25, and place the fork hooks on the guick release BOBBINS. If the hooks do not fit into the BOBBIN slots by slightly expanding or compressing the fork, it will be necessary to reverse the BOBBINS. Fig. 26 shows a situation where the hooks do not fit easily and the BOBBINS need to be reversed.) With the quick release installed, and using a 4mm Allen wench, remove the BOBBINS and reverse them noting the position of the lock and flat washers.

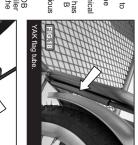




the pin installation procedure.

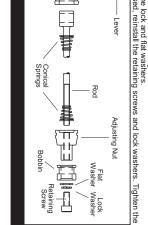












IMPORTANT: The pins are CRITICAL to keeping the trailer attached to the BOB Quick Release. Inspect pins for proper installation every time you ride. Incorrectly installed pins can allow the trailer to detach from the bicycle and cause a severe accident. Please see your dealer or call BOB if you do not understand

11. SHOCK STIFFNESS ADJUSTMENT (IBEX ONLY): The IBEX trailer has three shock siffness settings depending on the weight of the load you are carrying. It is important to correctly adjust the shock each time you change the load in the trailer to keep from bottoming out the suspension system. Repeated bottoming out of the suspension system will shorten the life of the trailer frame, swing arm, and shock assembly. To adjust the suspension stiffness proceed as follows:

A) Unweight the trailer wheel by lifting the



B) Fully depress the shock adjustment button on the right side, Fig. 29.

C) While holding down the button, slide the shock to the desired setting.

D) Release the button and pull swing arm back and forth until the button snaps into trailer by the frame. This should be done with the trailer empty.

Position 1 (forward most position) is the softest setting and Position 3 (rearward most position) is the stiffest. As a general rule use the following guidelines when setting up the suspension system:

QR lever perpendicular to drop

Position 1: Position 2: Position 3: 0 - 25 lbs (0 -11 kg) of cargo. 25 - 45 lbs (11 - 20 kg) of cargo. 45 - 70 lbs (20 -32 kg) of cargo.

Pin Correctly Installed

12. DRY SAK: Loading tips: Make sure all sharp objects are covered to prevent punctures of the DRY SAK wall. Place heaviest objects in the bottom for maximum stability.

Closing procedure to insure DRY SAK is

A) Load Bag, Fig 30
 B) Bring the 2 black plastic strips together at the rim of the SAK.

C) Roll strips together as you would a paper bag and synch tight with the end buckles.

D) Connect center buckle over the 2 handles.

and synch tight Place black section of SAK towards rear

PARKING TIPS

spider bungee to frame

tubes and / or

Rest trailer on a curb against the parking skid (FIG. 1) lean it against a building, fence, If possible park your bike and trailer on level

FIG.24

QR with die in place and clamped for cutting

degrees to the trailer with handlebars turned 90 degrees to the bike. Lower trailer frame to the ground, contacting the parking skid (FIG. 1) and the trailer will stand up on its own. NOTE: This feature works best when the trailer is loaded and does not work on all PARK MODE: Fig. 31 shows the bike and trailer in "Park Mode". Turn the bike 90

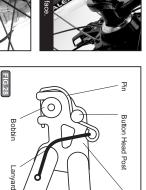
"To "un-park" your bike, place one hand on the seat the handlebars, and one hand on the seat while walking forward and pulling the seat towards you as the trailer will stabilize in the

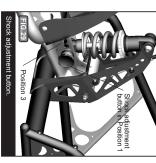
horizontal position.

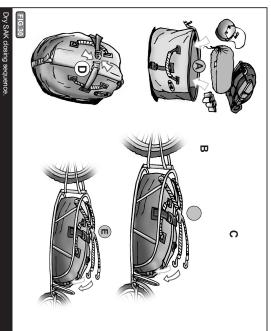
A standard kick stand for your bicycle works well in most circumstances to keep the bike and trailer upright.











LIMITED WARRANTY

BOB Trailers Inc. takes pride in its workmanship and strives to manufacture the best products possible. Therefore, we warranty our YAK and BEX trailers against defects in material and workmanship subject to the conditions listed below. Since no product is indestructible, it does not cover defects attributable to or resulting from normal wear, abuse or alteration





Hook

BOB Trailers products to be free from defects in materials and workmanship subject to the following conditions and limitations:

Frame is warranted for five years.

Components are warranted for one year.

Warranty is only valid for the original purchaser.

Proof of purchase is required to exercise this warranty.

Labor and transportation are not include.

Normal wear, neglect, abuse, accidents, improper assembly or maintenance, or the installation Normal wear, neglect, abuse, accidents, improper assembly or maintenance, or the installation of parts or accessories not compatible with the original intended use of the trailer, as sold, are not covered by this warranty.

Warranty claims must be made through an authorized dealer.

This warranty is limited to the replacement of the defective part. BOB Trailers shall in no event be responsible for consequential or special damages.

This limited warranty is the only express or implied warranty applicable to BOB Trailers. Any implied warranties of merchantability and fitness shall be limited in scope and duration in accordance with this limited warranty.

	MAIN I ENANCE SCHEDULE Service Check tightness Check for wear & damage Check for wear & damage	Period** Every ride Monthly
QR BOBBINS	Check retaining screw tightness Remove and clean bushing	Every ride Monthly
	Replace	As needed
Hub Bearings	Check for smooth rotation	Monthly
	replace*	As needed
Retaining Pins	Inspect	Every ride
Tire	Check Pressure	Weekly
	Inspect for damage	Monthly
Fork	Check pivot screw tightness	Weekly
Fork Bushings	Check for looseness*	Yearly
Wheel	True*	As needed
Wheel QR	Check tightness	Every ride
IBEX only		
Swingarm pivot	Check retaining bolt tightness	Weekly
Upper Shock bolt	Check bolt tightness	Weekly

*We recommend this service be performed by a trained bicycle mechanic at a professional bicycle dealership. This requires special tools and skill.

"May require more frequent service if you ride in wet, sandy, or dusty conditions. All the above frequencies are intended as guidelines. Depending on where you ride and your riding style, these services may need to be performed more frequently.

TRAILER/BIKE COMPATIBILITY



Trailer Model C	Spacing Compatibility	Included BOB Quick Release	Included B - Fork BOB Fork Clearance		Wheel Diameter Range
IBEX/IBEX PLUS	126 5 - 140mm	Standard OR	Standard	360mm* 20" - 27"	20"-
YAK / YAK PLUS	:0.5 - 140IIIII	otandard QX	Statidard	SOUTH	- 02
YAK 28 / YAK 28 PLUS	440		2	**	2
IBEX 28 / IBEX 28 PLUS	120.3 - 14011111	otanidard QX	02	42011111	20 - 20
YAK PLUS SANTANA	160mm	Santana QR	Santana	360mm*	20" - 27"
Please note there are some bikes that have 145mm dropout spacing. We make a 145mm QR for use with these bikes. The 145mm QR is compatible with the IBEX, IBEX Plus, YAK, YAK Plus, YAK 28 and YAK 28 Plus.	me bikes that ha tes. The 145mn and YAK 28 Plu	ave 145mm dr n QR is compa us.	opout spacin	າg. We mak e IBEX, IBE	e a 145 X Plus

*Fits 20", 26" & 700C wheels without fenders
"intended for bikes with 28" wheels or bikes with 700c/27" wheels and full wrap fenders and reflectors

YAK/IBEX OWNER'S MANUAL

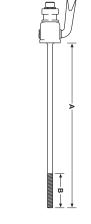
BOB NUTZ MODELS

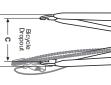
BOB Nutz are special adapters for bicycles with solid axles, replacing the original nuts and giving an attachment point at either extremity of the axle. We make four BOB Nutz models to fit different axle configurations (See chart below).

Axle Diameter	Thread Pitch	Common Applications
3/8 inch	24 tpi	Single speed coaster brake hubs
3/8 inch	26 tpi	Shimano Nexus 4 and 7 speeds,
		Shimano 3 speed coaster brakes, English and Japanese solid axles
10mm	1mm	ISO and Japanese solid axles
10.5mm	1mm	Sachs multi-speed hubs with
		indicator chain shifting Sturmey
13/32 inch	26 tpi	Archer multi-speed hubs with
		indicator chain shifting
	Axle Diameter 3/8 inch 3/8 inch 10mm 10.5mm 13/32 inch	Th.

BOB QUICK RELEASE MODELS	
OB QUICK RELEASE !	\Box
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DELS	0
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S	严
	S

The BOB Quick Release comes in three different models to fit a wide range of rear hub spacings:





<u>-</u>

d Threaded	Dropout Inside	Allowable Dropout
th Length	Dimension	Outside Dimension
m* 32mm	126.5 - 140mm**	140 - 156mm
m* 35mm	145mm**	145 - 164mm
m* 30mm	160mm**	165 - 180mm
ever in closed position		
(C) to measure the sar	ne as bicycle hub's axle o	er locknut dimension.
	QR Model Rod Threaded Length Length BOB QR 165mm* 32mm BOB 145 QR 175mm* 30mm BOB Santana QR 190mm* 30mm "Measurement is with QR lever in closed position "Porpout inside dimension (C) to measure the sa	ame a